

Metric dimensions in [ ].

**ITF 70**



Model	GPM	LPM	Standard Micron Rating
ITF 70	70	265	3
ITF 100	100	380	3

**70 & 100 gpm**  
**265 & 380 lpm**  
**100 psi**  
**7 bar**

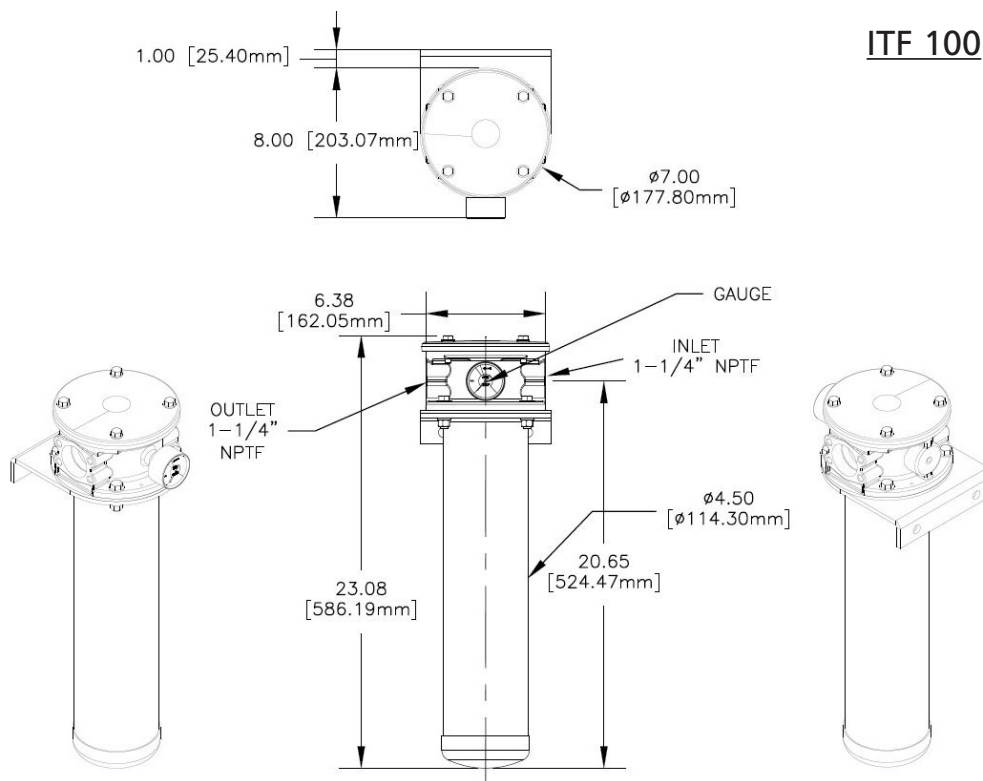
### Features and Benefits

- Low pressure top servicing inline filter
- Unique side mounting flange provides reliable seal arrangement between head and bowl
- The use of E-DFE elements allows consolidation of inventoried replacement elements
- Visual alarm for dirt monitoring
- 3 micron element is standard. Optional micron ratings: 1, 5, 10 and 25. Waterblock elements available.

### Filter Housing Specifications

Flow Rating:	Up to 100 gpm (380 L/min) for 150 SUS (32 cSt) fluids
Max. Operating Pressure:	100 psi (7 bar)
Min. Yield Pressure:	400 psi (28 bar), per NFPA T2.6.1
Rated Fatigue Pressure:	90 psi (6 bar), per NFPA T2.6.1-2005
Temp. Range:	-20°F to 225°F (-29°C to 107°C)
Bypass Setting:	Cracking: 25 psi (1.7 bar) Full Flow: 48 psi (3.3 bar)
Porting Head:	Sand Cast Aluminum 1-1/4" NPTF
Element Case:	Steel
Weight:	13.5 lbs. (6.12 kg)
Standard Element Model:	E-DFE-3
Element Change Clearance:	8.0" (205 mm)

# ITF 100



Metric dimensions in [ ].

## Element Performance Information

Element	Micron Rating	Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio wrt ISO 16889 Using APC calibrated per ISO 11171		
		$\beta_x \geq 75$	$\beta_x \geq 100$	$\beta_x \geq 200$	$\beta_x(c) \geq 200$	$\beta_x(c) \geq 1000$	
E-DFE-1	1	<1.0	<1.0	<1.0	<4.0	4.2	
E-DFE-3	3	<1.0	<1.0	<2.0	<4.0	4.8	
E-DFE-5	5	2.5	3.0	4.0	4.8	6.3	
E-DFE-10	10	7.4	8.2	10.0	8.0	10.0	
E-DFE-25	25	18.0	20.0	22.5	19.0	24.0	
WATERBLOCK	E-DFE-1-W	1 (Waterblock)	N/A	N/A	N/A	<4.0	<4.0
	E-DFE-3-W	3 (Waterblock)	N/A	N/A	N/A	4.0	4.8
	E-DFE-5-W	5 (Waterblock)	N/A	N/A	N/A	5.1	6.4
	E-DFE-10-W	10 (Waterblock)	N/A	N/A	N/A	6.9	8.6
	E-DFE-25-W	25 (Waterblock)	N/A	N/A	N/A	15.4	18.5

## Dirt Holding Capacity

Single Element	DHC (g)	Two Elements	DHC (g)	Waterblock Element	DHC (g)	Two Waterblock Elements	DHC (g)
E-DFE-1	112	E-DFE-1 (2)	224	E-DFE-1-W	61	E-DFE-1-W (2)	-
E-DFE-3	115	E-DFE-3 (2)	230	E-DFE-3-W	64	E-DFE-3-W (2)	123
E-DFE-5	119	E-DFE-5 (2)	238	E-DFE-5-W	63	E-DFE-5-W (2)	126
E-DFE-10	108	E-DFE-10 (2)	216	E-DFE-10-W	57	E-DFE-10-W (2)	114
E-DFE-25	93	E-DFE-25 (2)	186	E-DFE-25-W	79	E-DFE-25-W (2)	158

Element Collapse Rating: 150 psi d (10 bar)

Flow Direction: Outside In

Element Nominal Dimensions:

E-DFE: 3.9" (99 mm) O.D. x 9.0" (230 mm) long

E-DFE (2): 3.9" (99 mm) O.D. x 18.0" (460 mm) long

E-DFE (3): 3.9" (99 mm) O.D. x 27.0" (690 mm) long

### Element Selection Based on Flow Rate

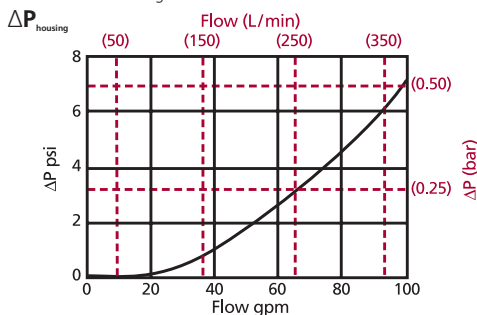
Pressure	Element	Element selections are predicated on the use of 150 SUS (32 cSt) petroleum based fluid and a 25 psi (1.7 bar) bypass valve.				
		To	E-DFE-1	E-DFE-1	E-DFE-1 (2)	E-DFE-1 (3)
100 psi	E-DFE-3	E-DFE-3			E-DFE-3 (2)	
(7 bar)	E-DFE-5	E-DFE-5			E-DFE-5 (2)	
	E-DFE-10	E-DFE-10			E-DFE-10 (2)	
Flow	gpm	20	40	60	80	100
	(L/min)	50	150		250	380

Multiple, stacked elements are used to achieve higher flow rates. Waterblock element information not available.

\*( ) = Quantity of Elements used. If not specified, quantity of elements is one (1).

### Pressure Drop Information Based on Flow Rate and Viscosity

ITF 100  $\Delta P_{\text{housing}}$  for fluids with sp gr = 0.86:



sp gr = specific gravity

Sizing of elements should be based on element flow information provided in the Element Selection chart above.

$$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$$

**Exercise:**

Determine  $\Delta P$  at 40 gpm (151 L/min) for **E-DFE-1** using 200 SUS (44 cSt) fluid.

**Solution:**

$$\begin{aligned} \Delta P_{\text{housing}} &= 1.0 \text{ psi } [.07 \text{ bar}] \\ \Delta P_{\text{element}} &= 40 \times .03 \times (200 \div 150) = 1.6 \text{ psi} \\ &\text{or} \\ &= [151 \times (.03 \div 54.9) \times (44 \div 32)] = .11 \text{ bar} \\ \Delta P_{\text{total}} &= 1.0 + 1.6 = 2.6 \text{ psi} \\ &\text{or} \\ &= [.07 + .11 = .18 \text{ bar}] \end{aligned}$$

$\Delta P_{\text{element}}$

$$\Delta P_{\text{element}} = \text{flow} \times \text{element } \Delta P \text{ factor} \times \text{viscosity factor}$$

El.  $\Delta P$  factors @ 150 SUS (32 cSt):

	(1)	(2)	Waterblock	(1)	(2)
<b>E-DFE-1</b>	.20	.10	<b>E-DFE-1-W</b>	.43	
<b>E-DFE-3</b>	.10	.05	<b>E-DFE-3-W</b>	.32	.16
<b>E-DFE-5</b>	.08	.04	<b>E-DFE-5-W</b>	.28	.14
<b>E-DFE-10</b>	.05	.03	<b>E-DFE-10-W</b>	.23	.12
<b>E-DFE-25</b>	.04	.04	<b>E-DFE-25-W</b>	.14	.07

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 150 SUS (32 cSt).